FIG.1

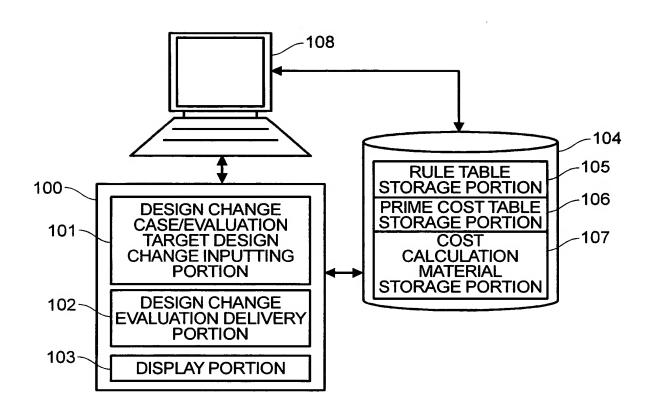


FIG.2

PROCESSED MATERIAL	1m	2m	3m	4m
CAN MATERIAL	100	300	300	500
FC	500	500	700	1000
SC	500	600	800	1000

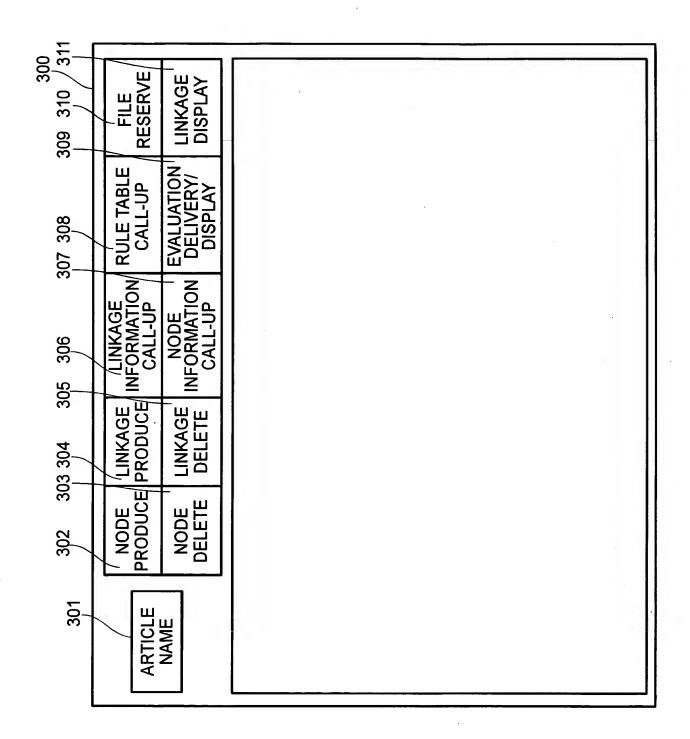
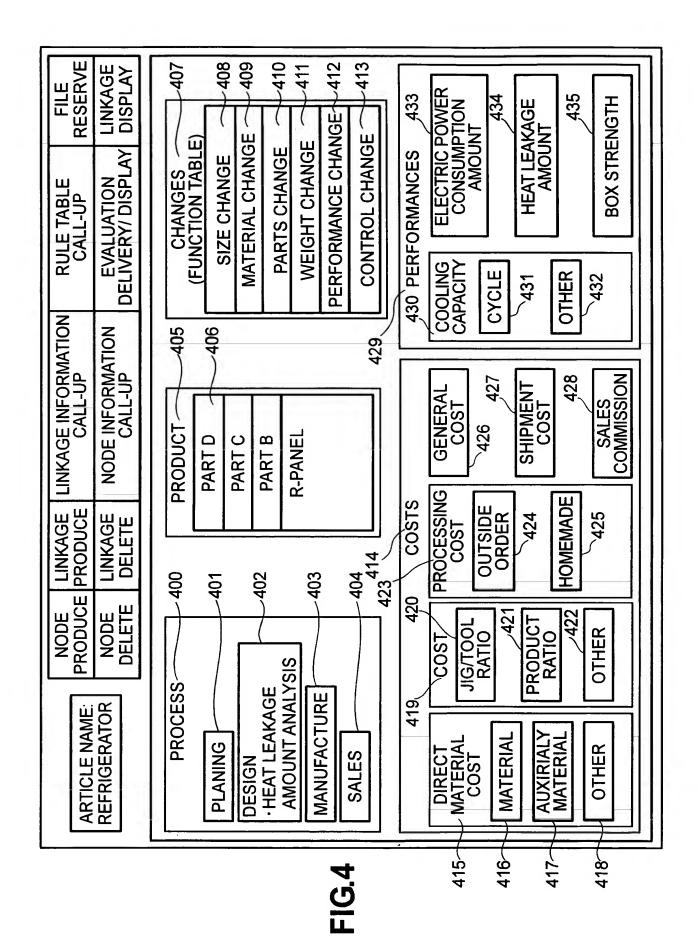
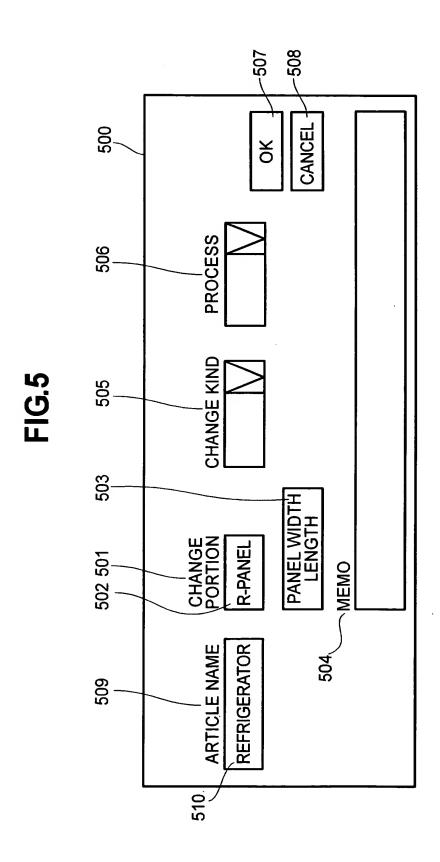
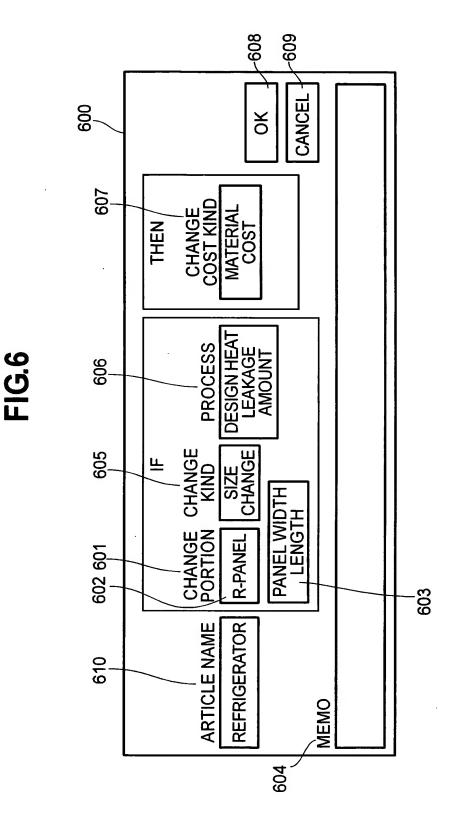


FIG.3







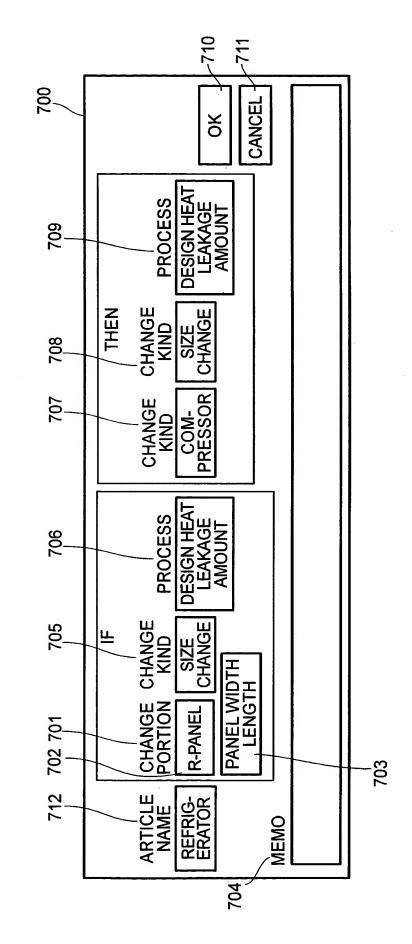


FIG.7

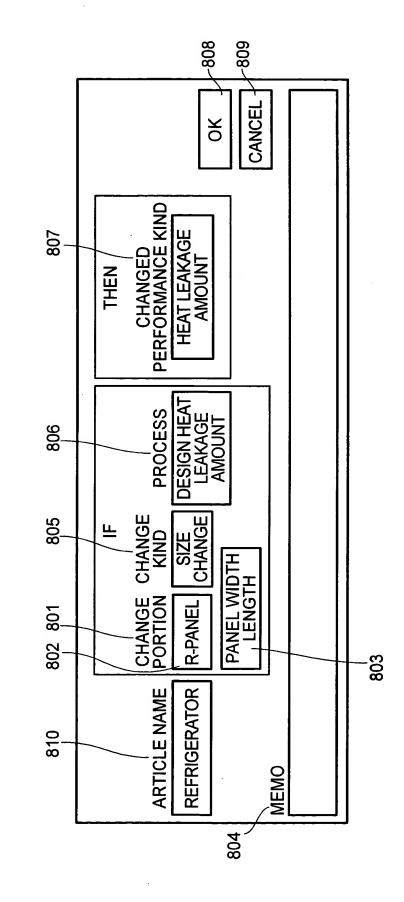


FIG.8

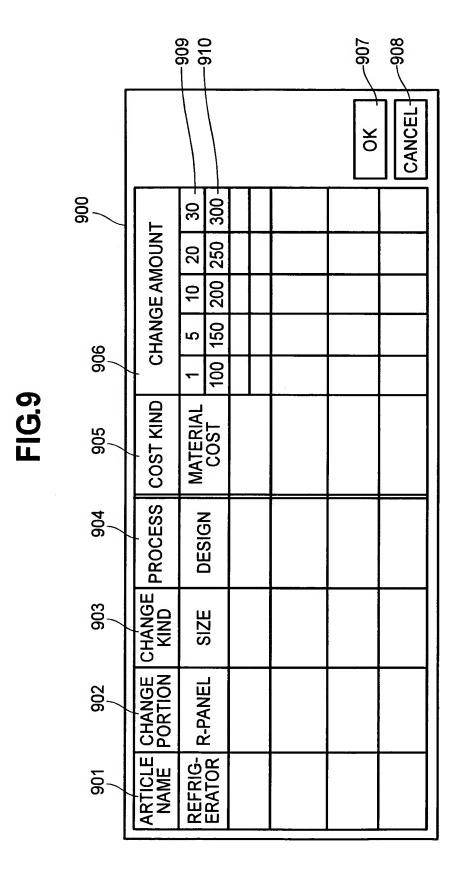
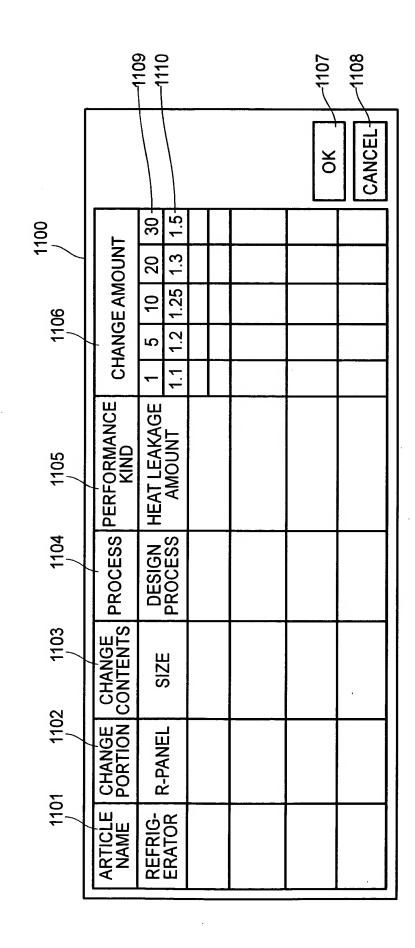


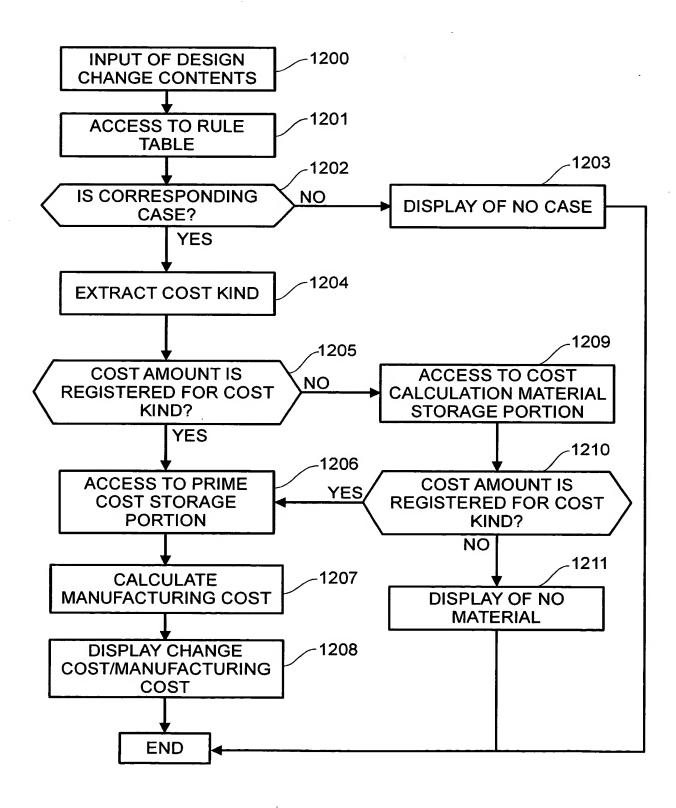
FIG.10

1000		1011		1009	OK	CANCEL	1010
1008	SE AMOUNT	10 20 30 - 20 25 30 -					
1007	PROCESS CHANGE AMOUNT	DESIGN 1 5 10 15					
1006	CHANGE KIND	COM- PRESSOR DIAMETER					
1005	CHANGE PORTION	COM- PRESSOR					
1004	PROCESS	DESIGN PROCESS					
1003	CHANGE	SIZE					
1002	ARTICLE CHANGE NAME PORTION	R-PANEL					
1001	ARTICLE	REFRIG- ERATOR	;				

FIG.11



**FIG.12** 



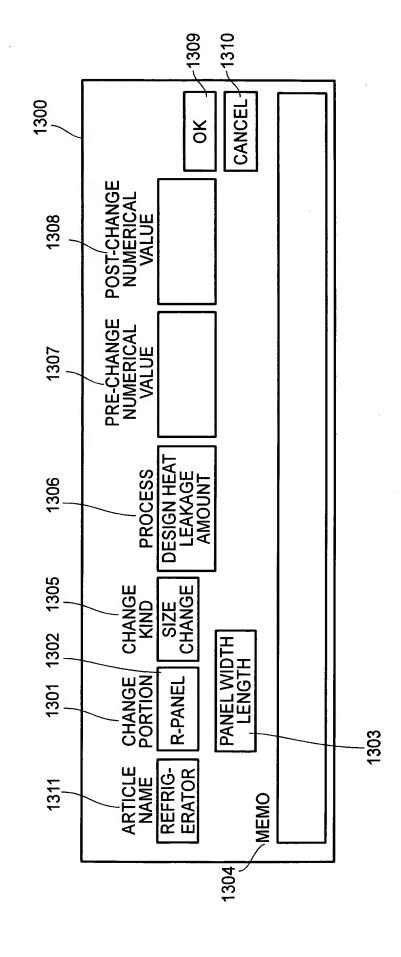
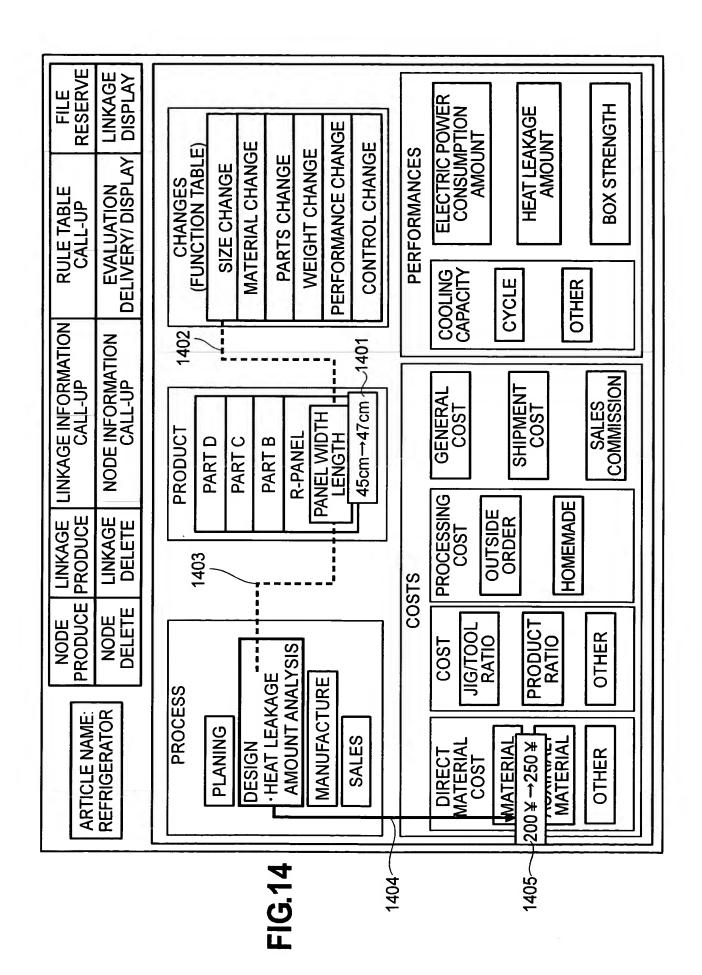
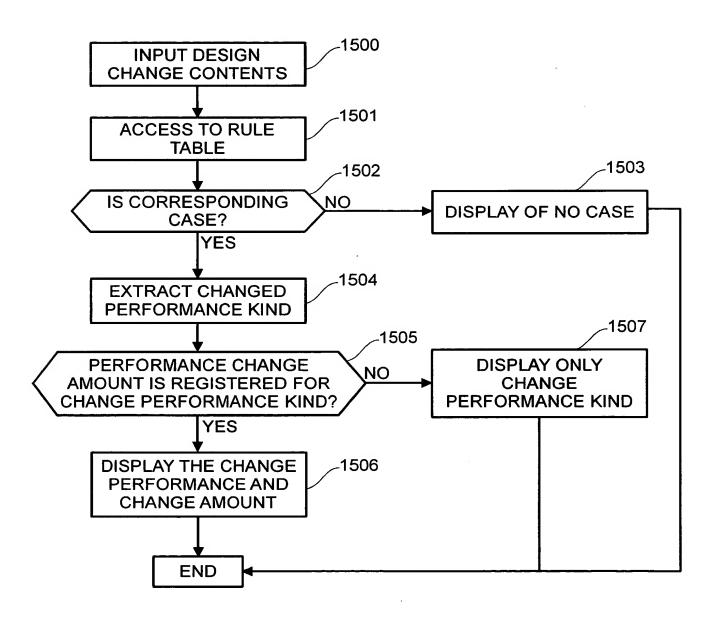
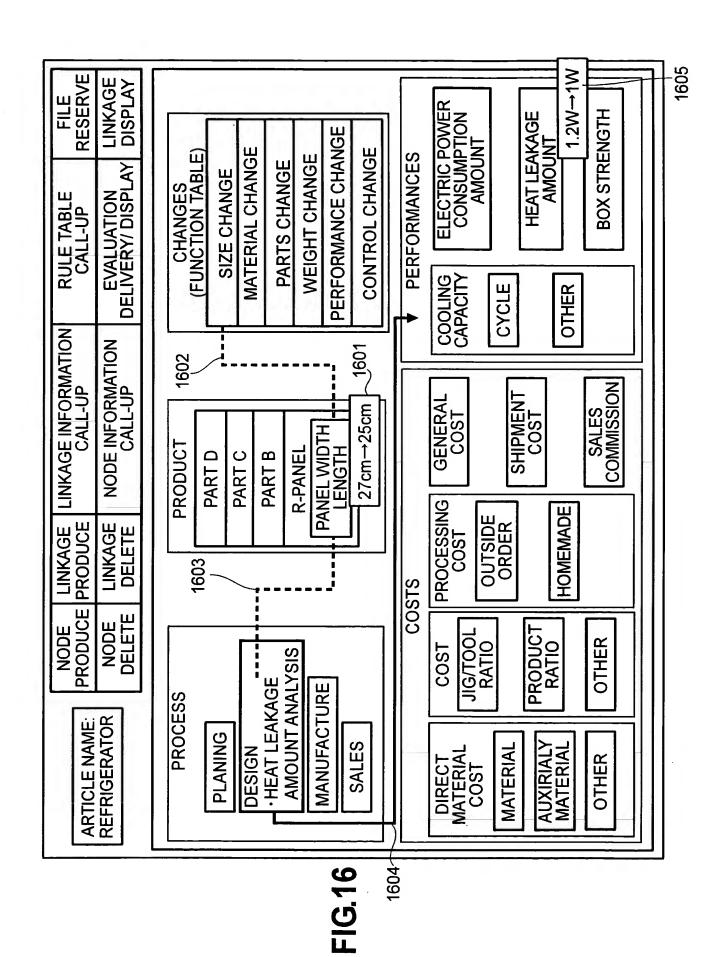


FIG.13

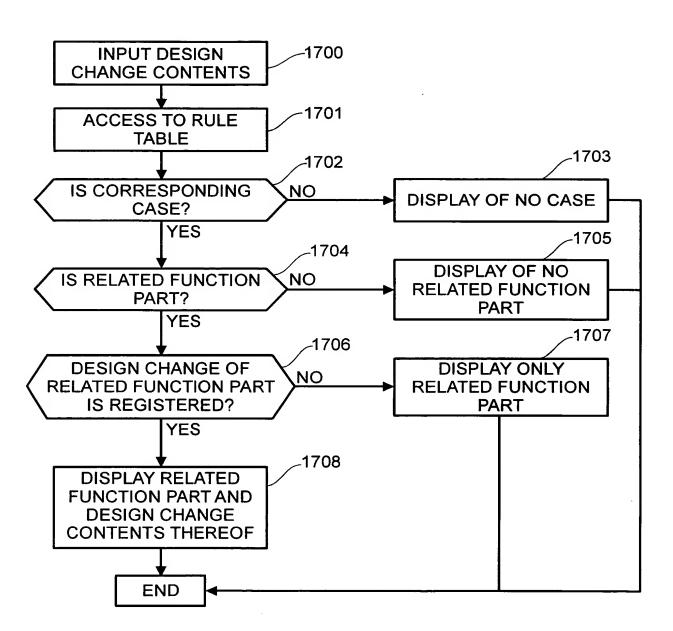


**FIG.15** 

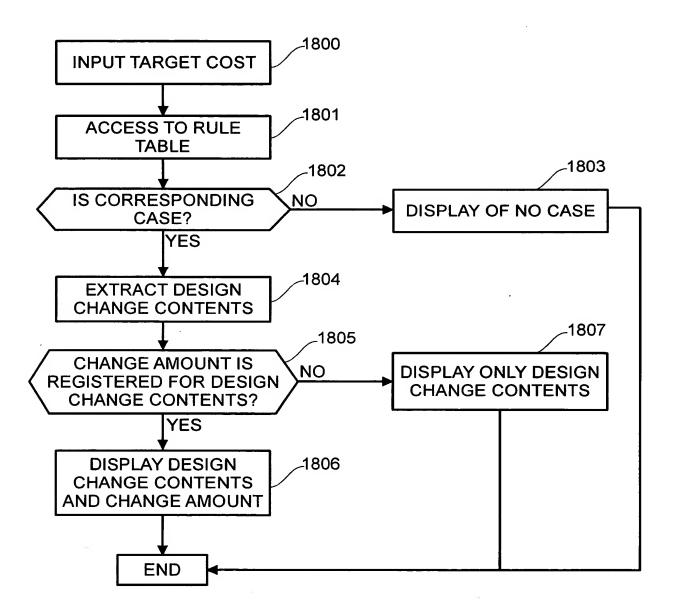


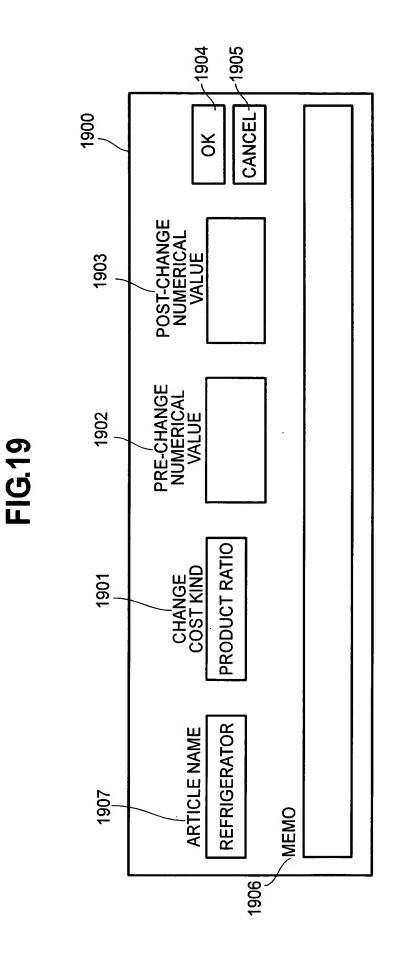


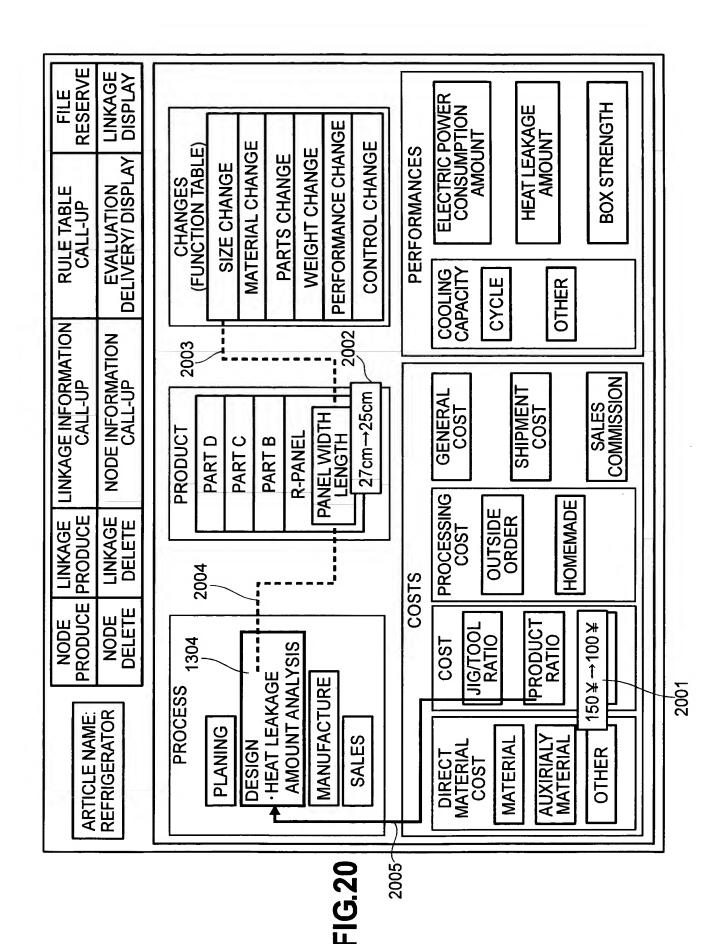
**FIG.17** 

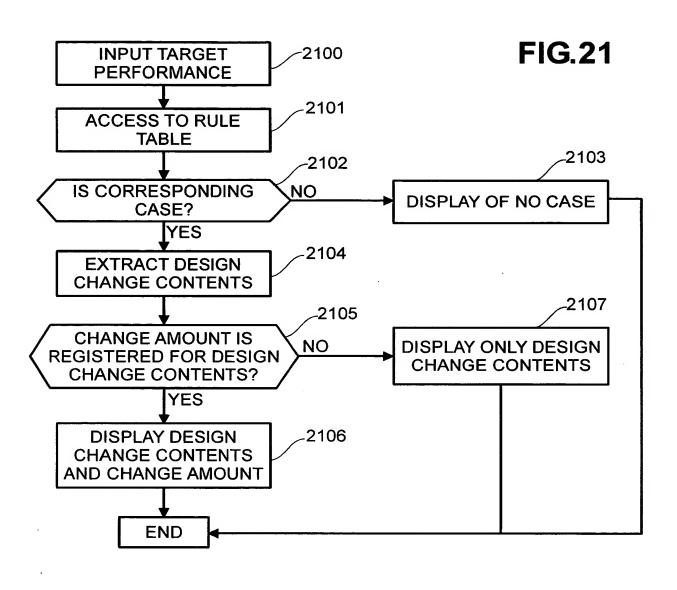


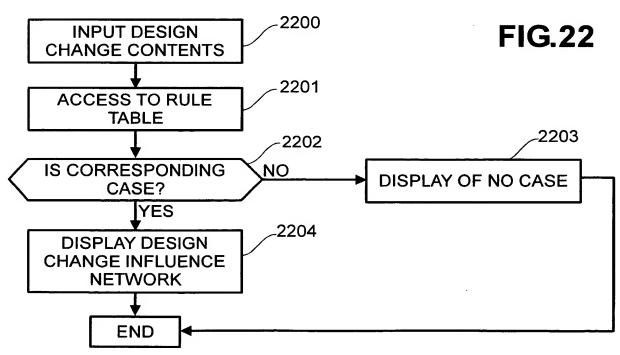
**FIG.18** 











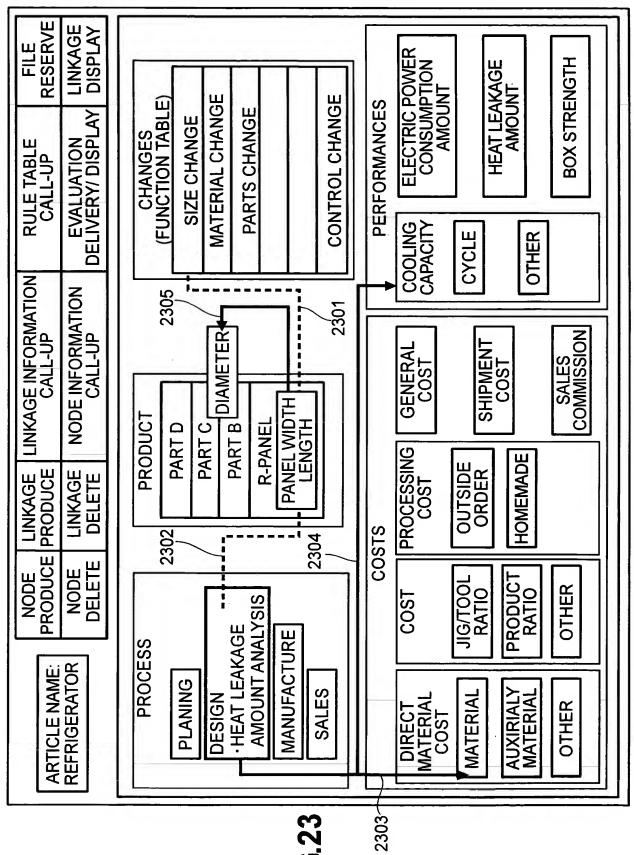


FIG.23